

Inside Ink Holdout

DIE MARKS MUST
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Die 209 (# 6-1/2 booklet) 6 x 9 os/ss)



- Please follow the exact die lines. It is important to keep the scale at 100%.
 - It is essential that the grain run in the direction specified.
 - The position of the envelope is critical to insure proper breakout in the die cutting process.
 - Minor variations may occur in the die cutting and folding process. For best results, follow our layout.
 - Envelope machines cannot fold perfect borders or bleeds. Designs with bleeds must wrap 1/8" around to back.
 - This envelope may not be suitable for solid coverage envelopes where the ink extends beyond the cut lines. If you are running a full hood, please add gripper and color bar dimensions to the sheet size.
 - Please mark your guide and gripper. Make sure that the stock is jogged.
 - Knockout areas must be free of inks and varnishes otherwise glue or gum may fail.
- Please call if you require a special layout for knockouts.
- Thank you.

Outside Ink Holdout

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Grain Direction



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